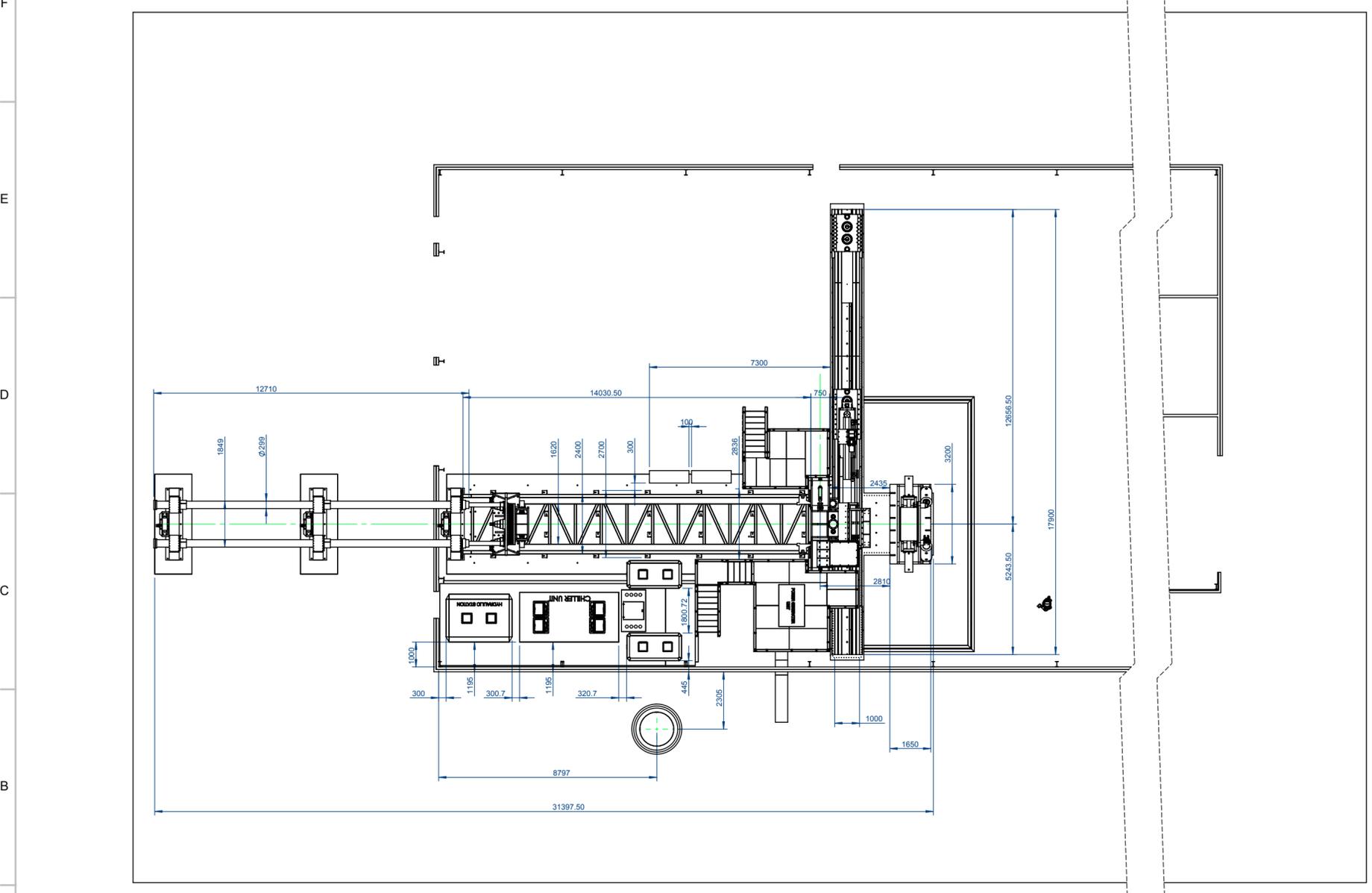
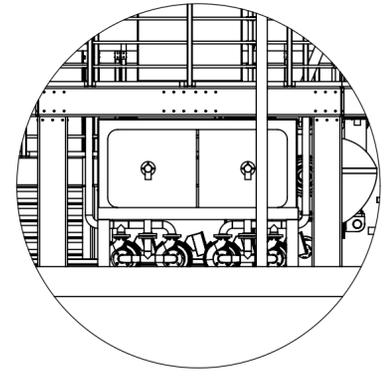


SCALE 1 : 150



SCALE 1 : 150

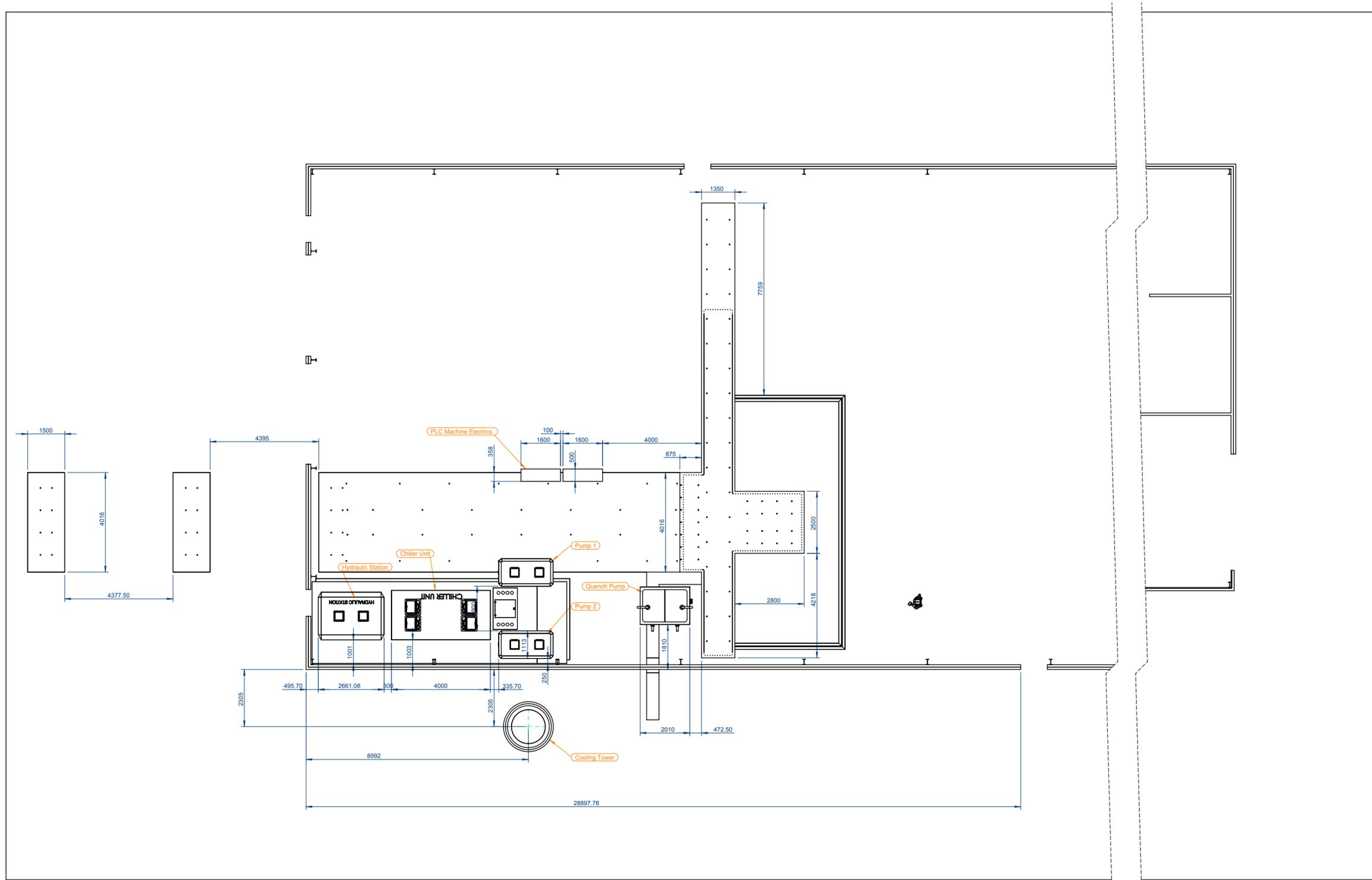


DETAIL A
SCALE 1 : 50

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Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet	
0 DECIMAL PLACES: ±0.50mm	ANGLES TOLERANCES					1/9	
1 DECIMAL PLACES: ±0.25mm	0 DECIMAL PLACES: ±1.00°						
2 DECIMAL PLACES: ±0.10mm	1 DECIMAL PLACES: ±0.50°						
3 DECIMAL PLACES: ±0.05mm	SURFACE FINISH 125 Ra MAX						
	BREAK ALL EDGES TO 35mm x 45°						
	REMOVE ALL BURRS						
	CONCENTRICITY 25mm TR						
	INSIDE CORNERS 0.4mm - 0.8mm R						
	ALL DIMENSIONS ARE IN MILLIMETERS						
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		Scale	1:200	IF30_ASM		Size: A2	
						Material	
						Weight	0.00 (Kg)
						Qty :	Rev :

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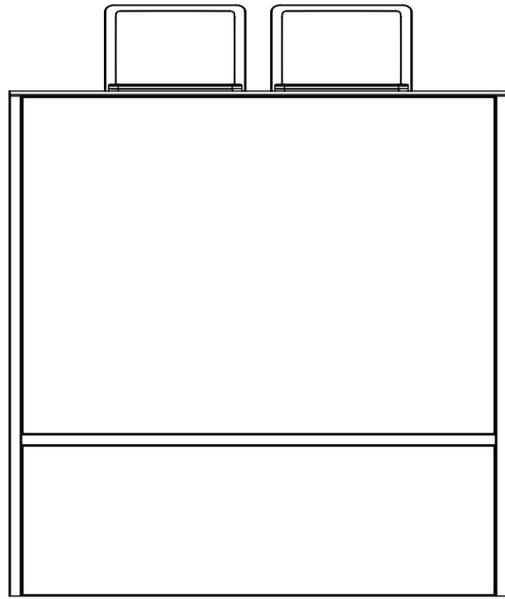
SCALE 1 : 120

Tolerance for machined surfaces unless otherwise specified

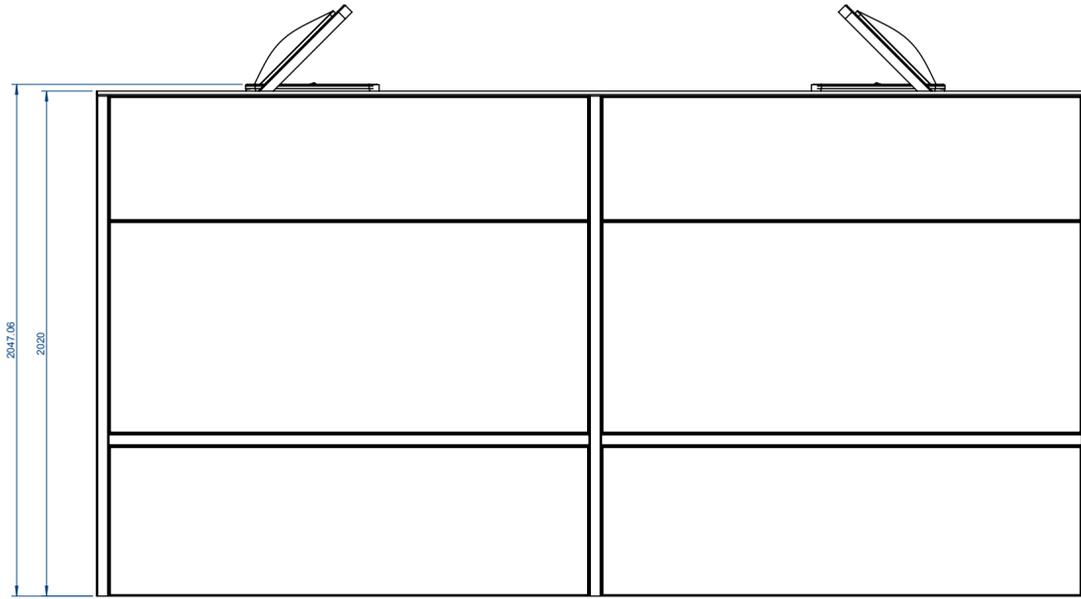
LINEAR TOLERANCES		ANGLES TOLERANCES	
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$	1 DECIMAL PLACES : $\pm 0.20\text{mm}$	1 DECIMAL PLACES : $\pm 0.5^\circ$
1 DECIMAL PLACES : $\pm 0.20\text{mm}$	2 DECIMAL PLACES : $\pm 0.10\text{mm}$	2 DECIMAL PLACES : $\pm 0.10\text{mm}$	SURFACE FINISH 125 Ra MAX
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	3 DECIMAL PLACES : $\pm 0.02\text{mm}$	CONCENTRICITY 0.20mm TIR	BREAK ALL EDGES TO 35mm x 45°
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	REMOVE ALL BURRS	INSIDE CORNERS 0.4mm - 0.8mm R	CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION
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mm	Name	Date	Sign	Sheet
Draw				29
Control				
Scale 1:200				

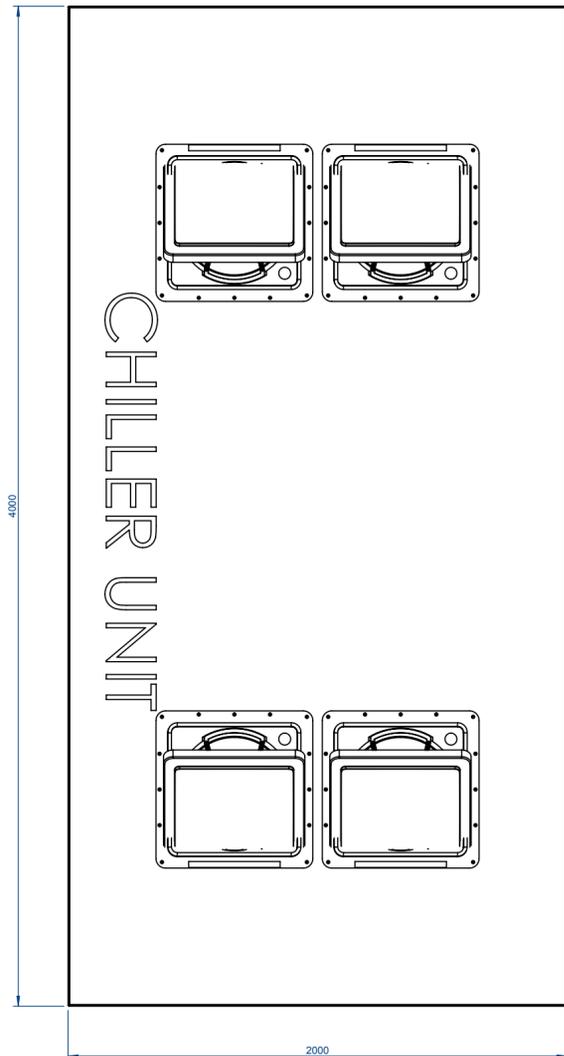
		Size:		
		Material		
		Weight (Kg)		
Qty :	Rev :			



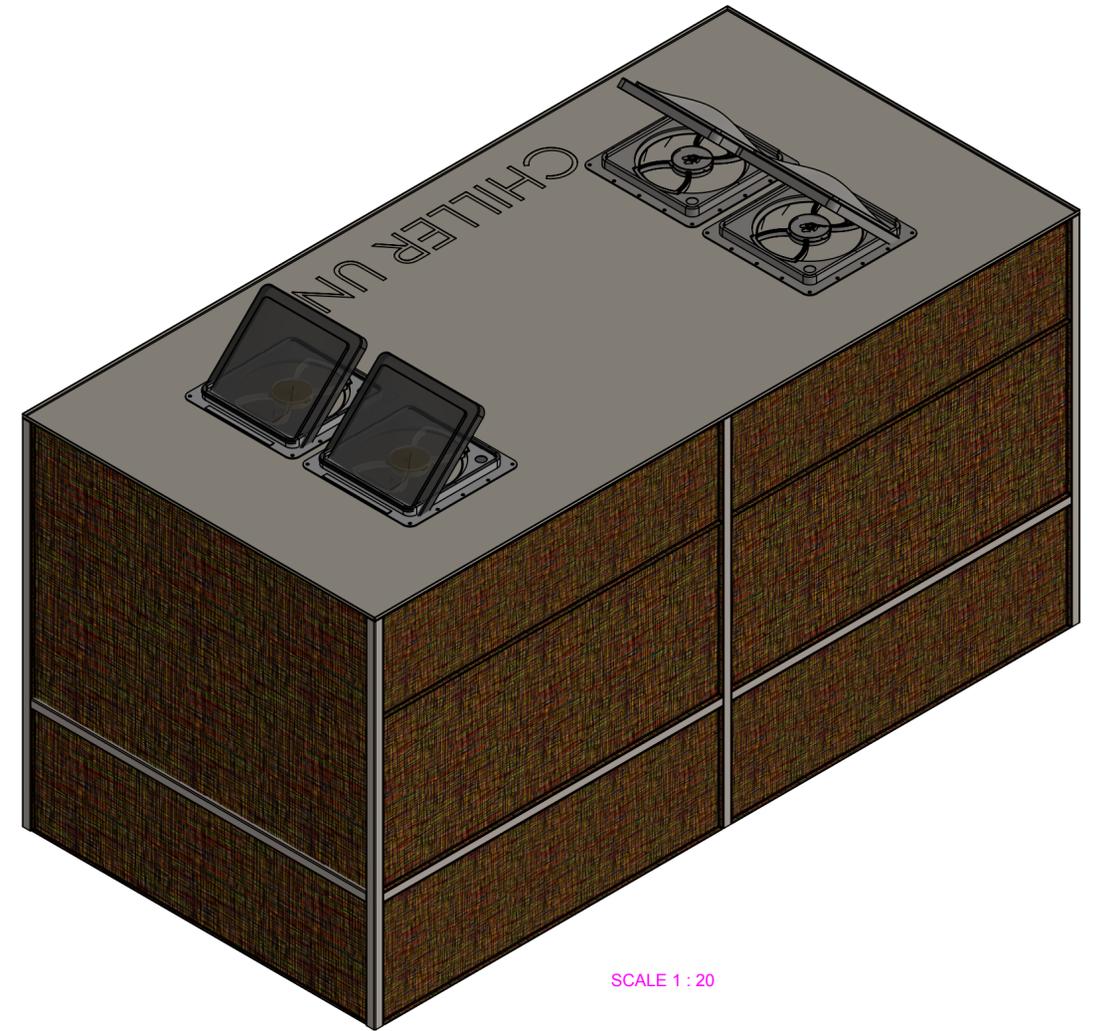
SCALE 1 : 20



SCALE 1 : 20



SCALE 1 : 20

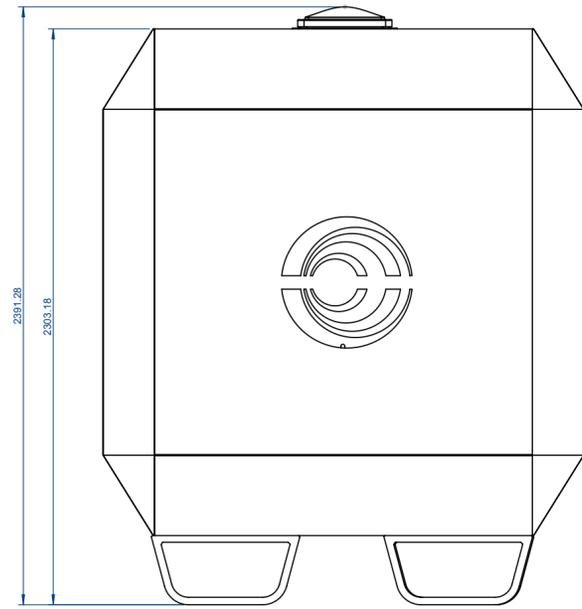


SCALE 1 : 20

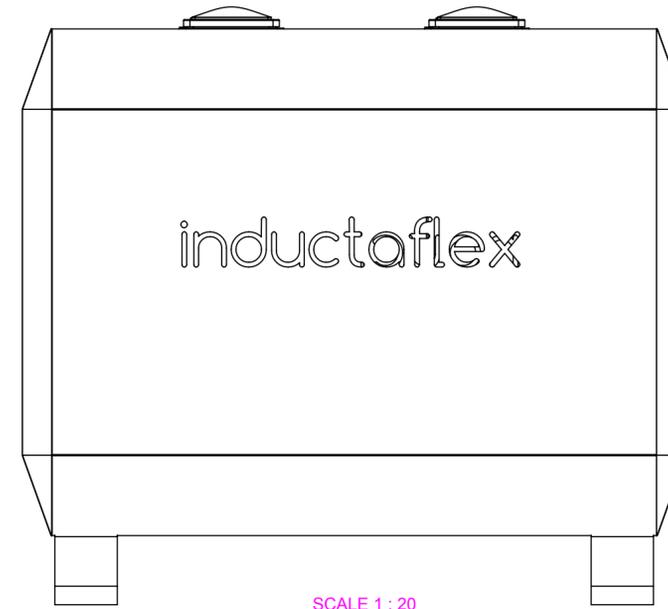
Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet
LINEAR TOLERANCES	ANGLES TOLERANCES					39
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$	Draw				
1 DECIMAL PLACES : $\pm 0.25\text{mm}$	1 DECIMAL PLACES : $\pm .50^\circ$	Control				
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	SURFACE FINISH 125 Ra MAX					
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	BREAK ALL EDGES TO 35mm x 45°					
CONCENTRICITY 25mm TIR	REMOVE ALL BURRS					
INSIDE CORNERS 0.4mm - 0.8mm R	CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION					
ALL DIMENSIONS ARE IN MILLIMETERS						
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		Scale	1:200	Chiller Unit		Size: A2
						Material
						Weight (Kg)
						Qty : Rev :



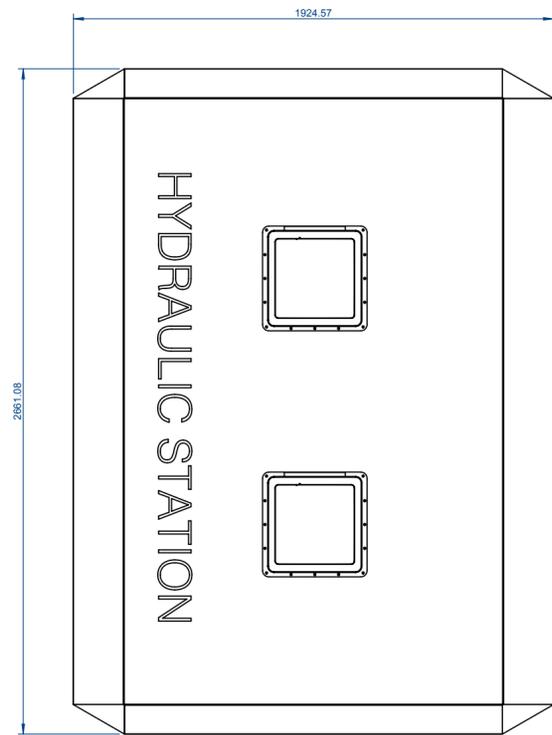
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SCALE 1 : 20



SCALE 1 : 20



SCALE 1 : 20



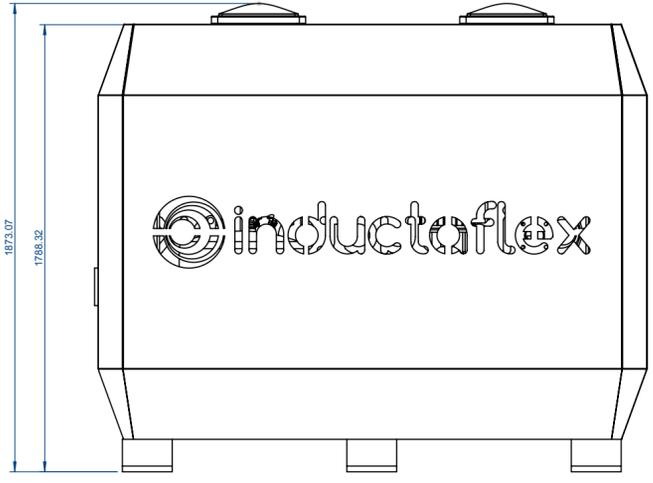
SCALE 1 : 20

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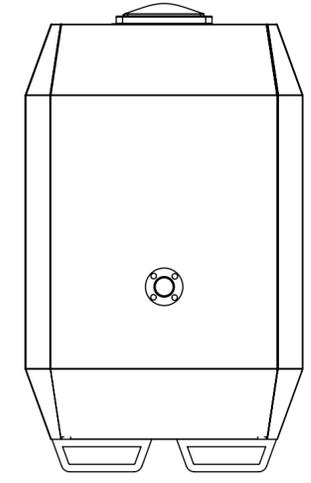
Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet
LINEAR TOLERANCES	ANGLES TOLERANCES					4/9
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$	Draw				
1 DECIMAL PLACES : $\pm 0.20\text{mm}$	1 DECIMAL PLACES : $\pm .50^\circ$	Control				
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	SURFACE FINISH 125 Ra MAX					
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	BREAK ALL EDGES TO 35mm x 45°					
	REMOVE ALL BURRS					
	CONCENTRICITY 25mm TIR					
	INSIDE CORNERS 0.4mm - 0.8mm R					
	ALL DIMENSIONS ARE IN MILLIMETERS					
CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION						
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Scale 1:200						Hydraulic Station Size: A2 Material: _____ Weight: _____ (Kg) Qty: _____ Rev: _____



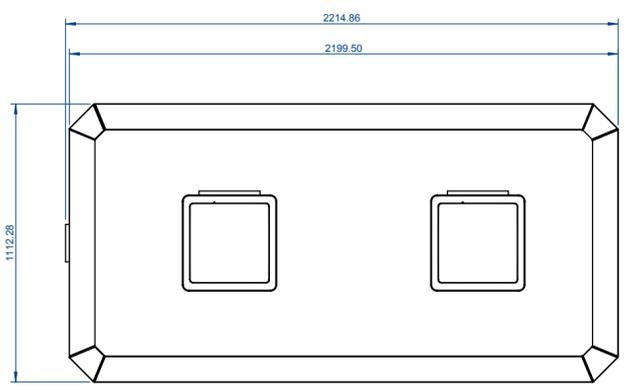
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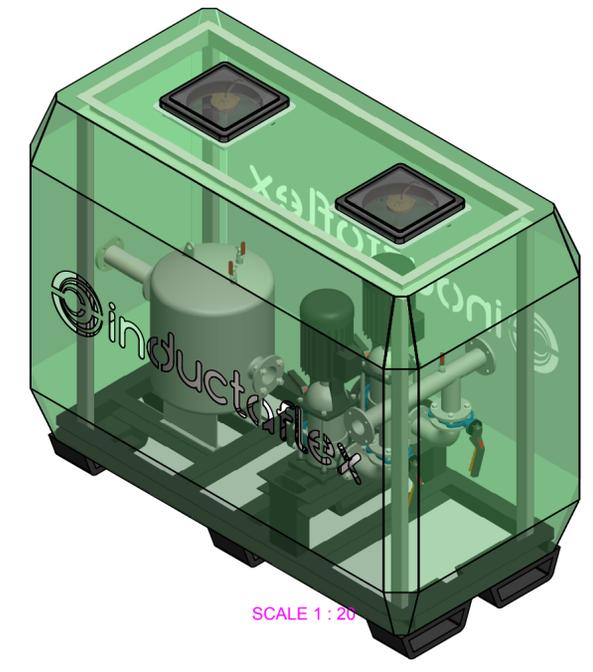
SCALE 1 : 20



SCALE 1 : 20



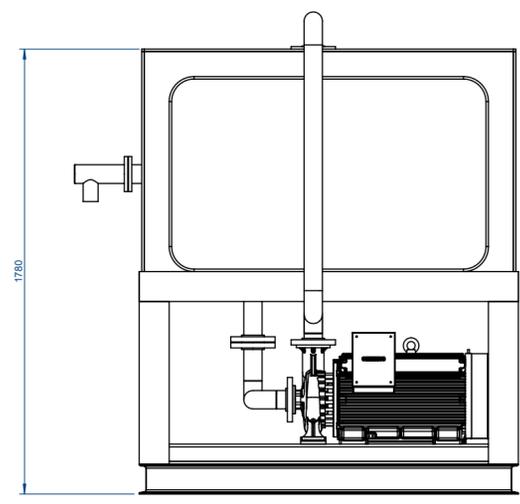
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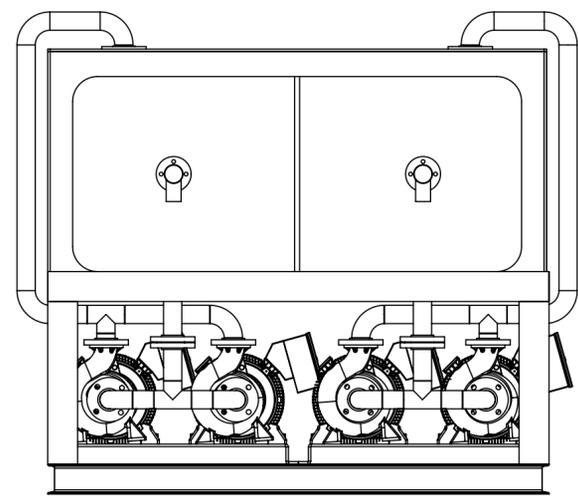
SCALE 1 : 20

Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet
LINEAR TOLERANCES	ANGLES TOLERANCES					59
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$	Draw				
1 DECIMAL PLACES : $\pm 0.25\text{mm}$	1 DECIMAL PLACES : $\pm .50^\circ$	Control				
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	SURFACE FINISH 125 Ra MAX					A2
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	BREAK ALL EDGES TO 35mm x 45°					
CONCENTRICITY 25mm TIR						
REMOVE ALL BURRS						
INSIDE CORNERS 0.4mm - 0.8mm R						
ALL DIMENSIONS ARE IN MILLIMETERS						
CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION						
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HYDRAULIC PUMP SYSTEM Scale 1:200						Size: A2 Material Weight 0.00 (Kg) Qty : Rev :

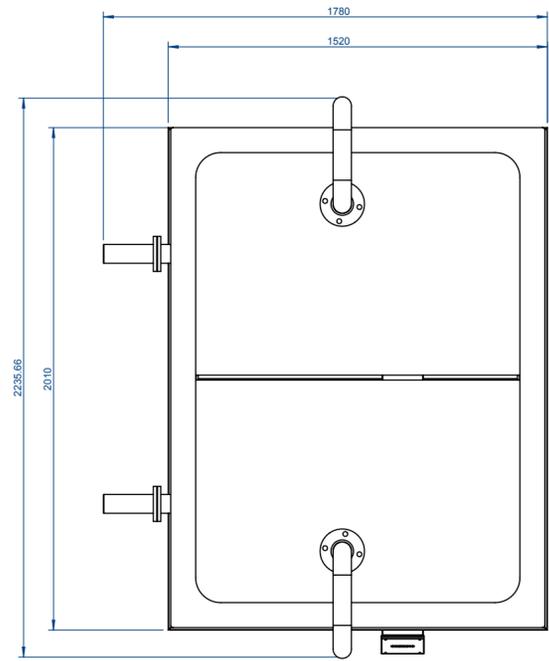




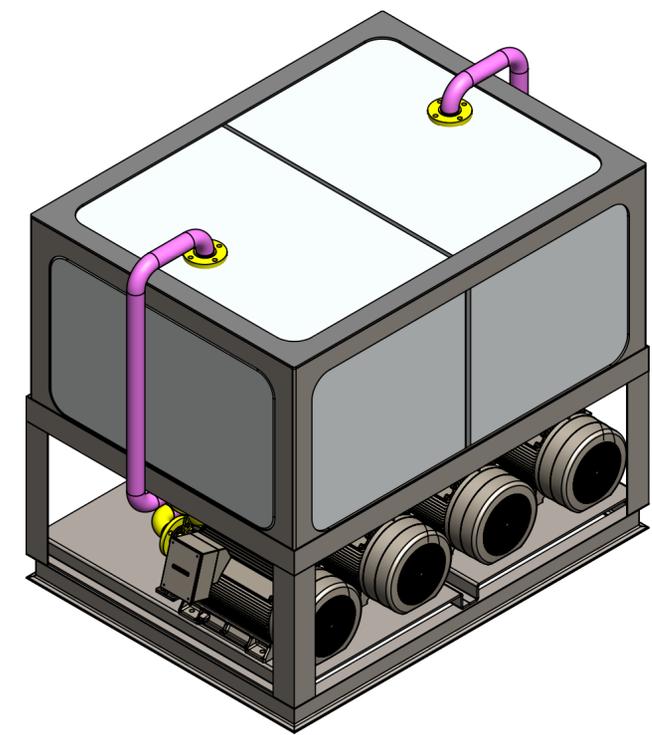
SCALE 1 : 20



SCALE 1 : 20



SCALE 1 : 20



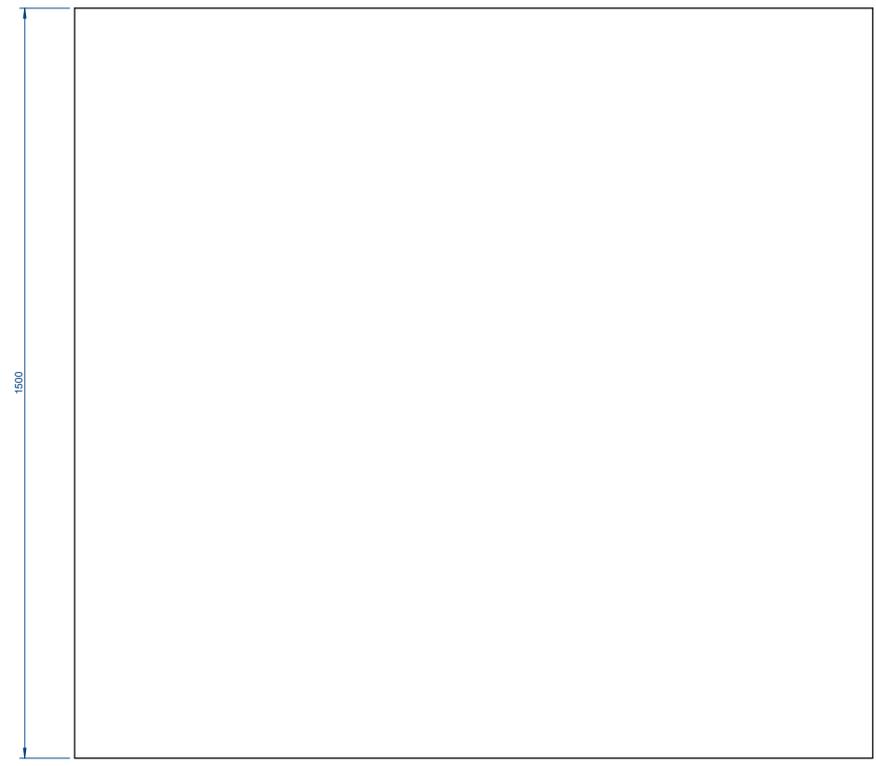
SCALE 1 : 20

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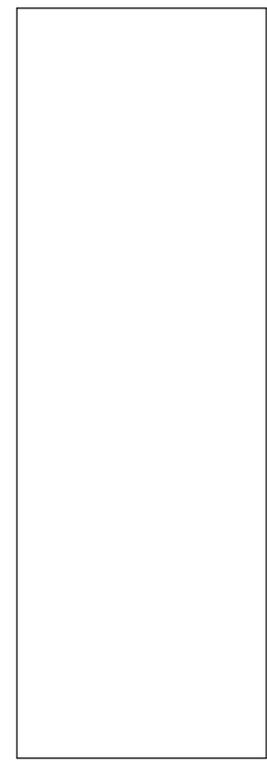
Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet
LINEAR TOLERANCES	ANGLES TOLERANCES					69
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$	Draw				
1 DECIMAL PLACES : $\pm 0.25\text{mm}$	1 DECIMAL PLACES : $\pm .50^\circ$	Control				
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	SURFACE FINISH 125 Ra MAX					
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	BREAK ALL EDGES TO 35mm x 45°					
	REMOVE ALL BURRS					
	CONCENTRICITY 25mm TIR					
	INSIDE CORNERS 0.4mm - 0.8mm R					
	ALL DIMENSIONS ARE IN MILLIMETERS					
<p>THIS DRAWING IS THE PROPERTY OF INDUCTAFLEX LIMITED AND MAY NOT BE REPRODUCED WHOLE OR PART WITHOUT PERMISSION. IT CONTAINS CONFIDENTIAL INFORMATION AND IS SUBMITTED PURPOSE AND THE RECIPIENT AGREES BY ACCEPTING IT NOT TO DISCLOSE THE INFORMATION CONTAINED HERE IN TO ANY PERSON EXCEPT WITH THE AUTHORITY OF INDUCTAFLEX LIMITED, OR USE IT FOR ANY OTHER PURPOSE OTHER THAN FOR WHICH IT IS INTENDED.</p>						
<p>Scale 1:20</p>						<p>Size: A2</p>
<p>Quench Pump</p>						<p>Material</p>
						<p>Weight (Kg)</p>
						<p>Qty : Rev :</p>



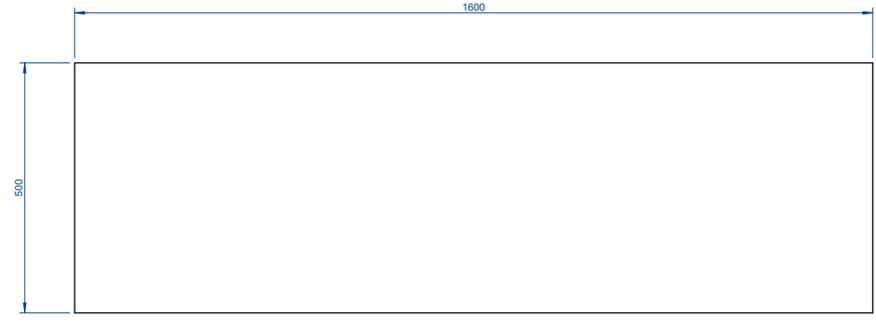
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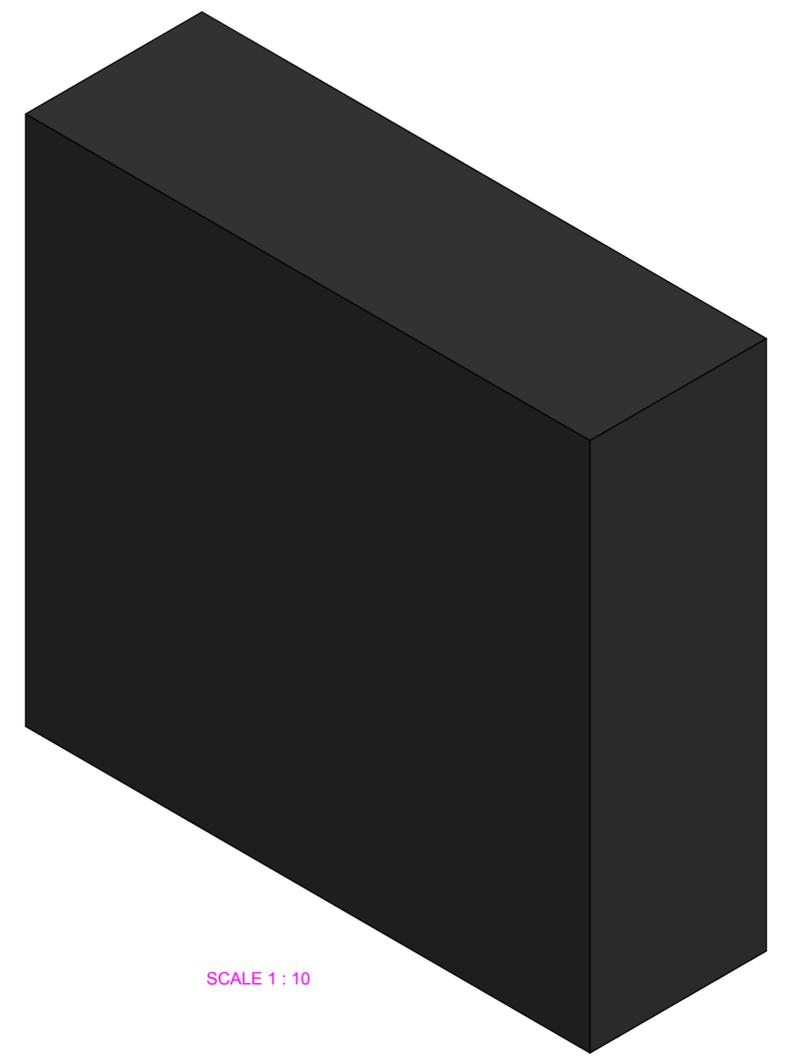
SCALE 1 : 10



SCALE 1 : 10



SCALE 1 : 10



SCALE 1 : 10

Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet	
LINEAR TOLERANCES	ANGLES TOLERANCES					7/9	
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$						
1 DECIMAL PLACES : $\pm 0.25\text{mm}$	1 DECIMAL PLACES : $\pm .50^\circ$					A2	
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	SURFACE FINISH 125 Ra MAX						
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	BREAK ALL EDGES TO 35mm x 45°					Material	
CONCENTRICITY 25mm TIR	REMOVE ALL BURRS					Weight (Kg)	
INSIDE CORNERS 0.4mm - 0.8mm R	CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION					Qty :	
ALL DIMENSIONS ARE IN MILLIMETERS						Rev :	
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						PLC Machine Electrics	



A

A

12

11

10

9

8

7

6

5

4

3

2

1

H

H

G

G

F

F

E

E

D

D

C

C

B

B

12

11

10

9

8

7

6

5

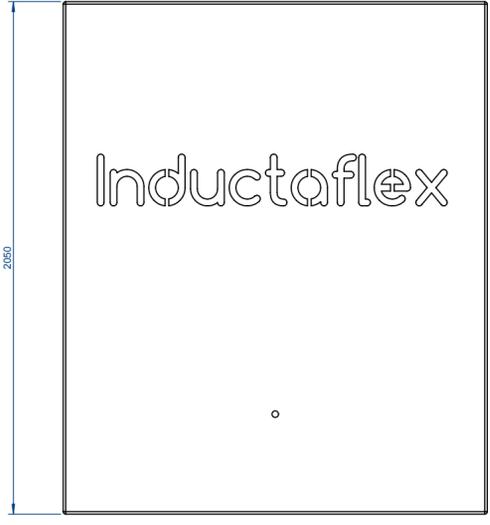
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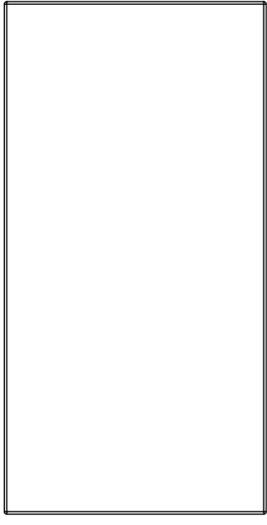
2

1

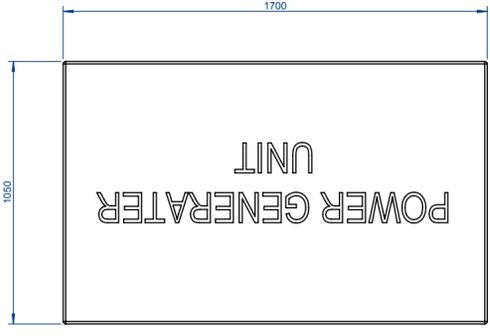
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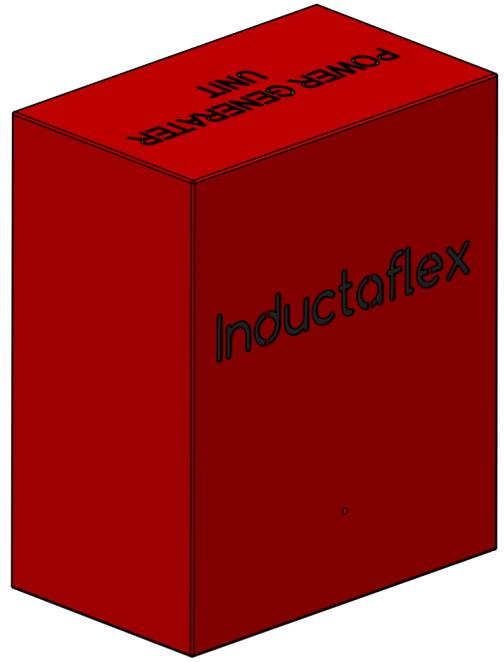
SCALE 1 : 20



SCALE 1 : 20



SCALE 1 : 20

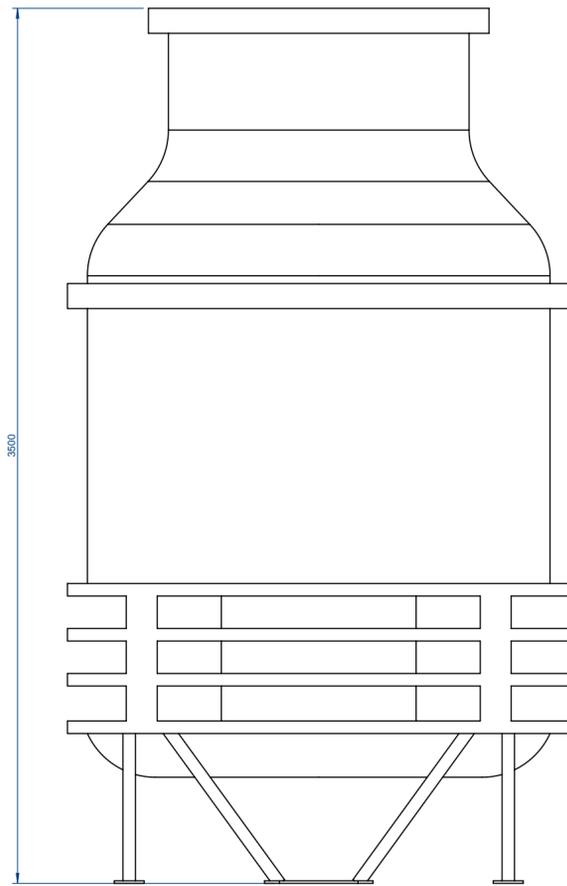


SCALE 1 : 20

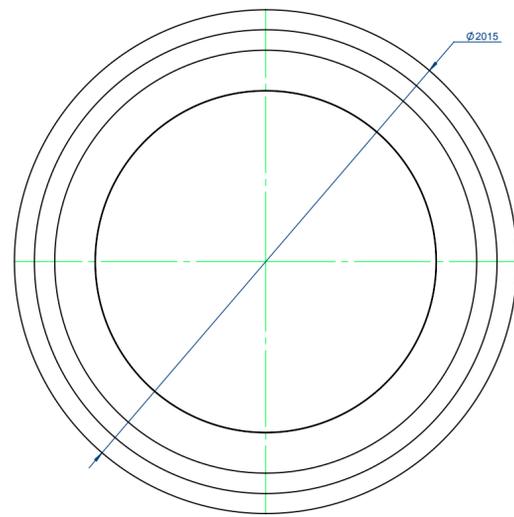
Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet
LINEAR TOLERANCES	ANGLES TOLERANCES					89
0 DECIMAL PLACES : +/- 0.50mm	0 DECIMAL PLACES : +/- 1.00°	Draw				
1 DECIMAL PLACES : +/- 0.20mm	1 DECIMAL PLACES : +/- .50°	Control				
2 DECIMAL PLACES : +/- 0.10mm	SURFACE FINISH 125 Ra MAX					A2
3 DECIMAL PLACES : +/- 0.02mm	BREAK ALL EDGES TO 35mm x 45°					
CONCENTRICITY 25mm TIR						
REMOVE ALL BURRS						
INSIDE CORNERS 0.4mm - 0.8mm R						
ALL DIMENSIONS ARE IN MILLIMETERS						
CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION						
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		Scale	1:200	Power Generator Unit		Size:
						Material
						Weight (Kg)
						Qty : Rev :



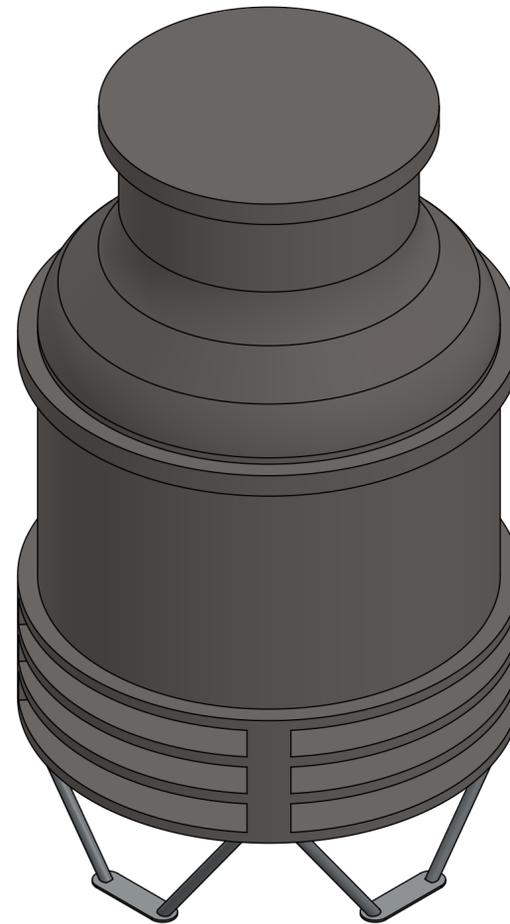
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SCALE 1 : 20



SCALE 1 : 20



SCALE 1 : 20

Tolerance for machined surfaces unless otherwise specified		mm	Name	Date	Sign	Sheet	
0 DECIMAL PLACES : $\pm 0.50\text{mm}$	ANGLES TOLERANCES					99	
1 DECIMAL PLACES : $\pm 0.50\text{mm}$	0 DECIMAL PLACES : $\pm 1.00^\circ$	Draw					
2 DECIMAL PLACES : $\pm 0.10\text{mm}$	1 DECIMAL PLACES : $\pm .50^\circ$	Control					
3 DECIMAL PLACES : $\pm 0.02\text{mm}$	SURFACE FINISH 125 Ra MAX						
CONCENTRICITY 25mm TIR	BREAK ALL EDGES TO 35mm x 45°						
REMOVE ALL BURRS							
INSIDE CORNERS 0.4mm - 0.8mm R	CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION						
ALL DIMENSIONS ARE IN MILLIMETERS							
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Scale 1:200						Size: A2	Material
Cooling Tower						Weight	(Kg)
						Qty :	Rev :

